

# DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D206-667 REV. C OR EARLIER REVISION  
AND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D206-667 REV. 2 OR EARLIER REVISION

REF TCCA STC: SH01-5

REF FAA STC: SR01304NY

REF EASA STC EASA.IM.R.S.01179

## **PURPOSE:**

For the D206-667-201 Crosstube Installation, the parts list was missing the required drill bit specified in Figure 5 of IIN-D206-667 and Figure 32-5 of ICA-D206-667.

## **CHANGE:**

For the D206-667-201 Crosstube Installation, the included D3039-3 Center Drill is used to open the specified holes to Ø0.313". The hole must then be opened to Ø0.323"+0.005/-0.000. The parts list of IIN-D206-667 and ICA-D206-667 is amended as follows:

**5.0 PARTS LIST (IIN-D206-667 REV. C OR EARLIER REVISION)**

**32.8 PARTS LIST (ICA-D206-667 REV. 2 OR EARLIER REVISION)**

QTY	PART NUMBER	DESCRIPTION
-201		
X	D206-667-201	CROSSTUBE INSTALLATION, 206A/B HIGH AFT
1	D3039-3	CENTER DRILL (ADD)

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

APPROVED

BY:   
D. SHEPHERD (DE # 02)

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CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9471	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		CENTER DRILL ADDITION	NTS
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